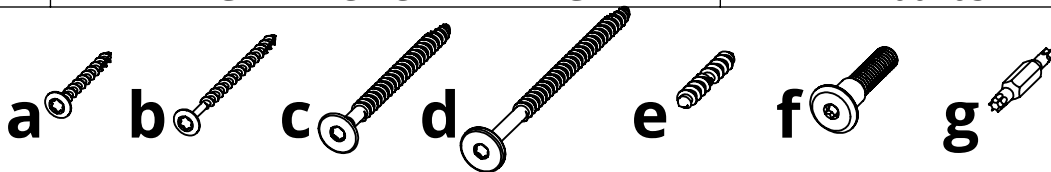


PARTS

PART	DESCRIPTION	PART NO.	QTY
A	LEFT SIDE ASSEMBLY	SA-00236	1
B	RIGHT SIDE ASSEMBLY	SA-00237	1
C	LEFT FRONT LEG	PRT-00452	1
D	RIGHT FRONT LEG	PRT-00453	1
E	LEFT ARM	PRT-00454	1
F	RIGHT ARM	PRT-00455	1
G	SEAT SUPPORT	PRT-00457	4
H	FRONT CENTER LEG ASSEMBLY	SA-00297	1
I	RIGHT FRONT CENTER LEG	PRT-00463	1
J	BACK ASSEMBLY	SA-00242	2
K	SOFA FRONT SLAT	SS-72	1
L	SOFA SEAT SLAT	SS-72.5	6
M	FRONT/BACK SPREADER A	PRT-00466	2
N	FRONT/BACK SPREADER B	PRT-00598	2
O	BACK CENTER LEG ASSEMBLY	SA-00298	1
P	RIGHT BACK CENTER LEG	PRT-00465	1

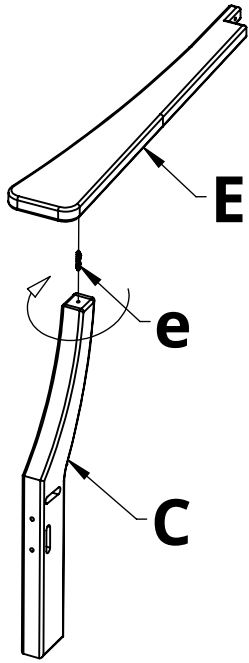


HARDWARE

PART	DESCRIPTION	PART NO.	QTY
a	#8 X 1-1/2" TORX SCREW	H-0000-S815	52
b	#8 X 2-1/2" TORX SCREW	H-0000-S825	10
c	1/4"-10 X 3" LAG SCREW	H-0000-S103	2
d	1/4"-10 X 4" LAG SCREW	H-0000-S104	4
e	DOUBLE SCREW	H-0000-DS	2
f	5/16" x 1-1/2" CHAIR BOLT	H-0000-CB51615	5
g	T20 & T25 TORX BIT	H-0000-CTD	1

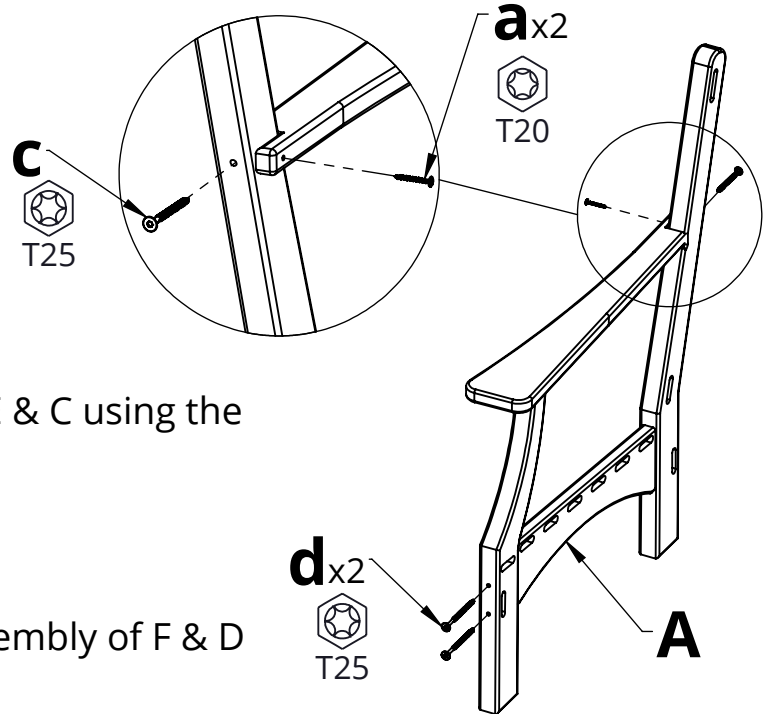
Suggested Tools: Drill, Plastic Mallet

Please read entire instructions before beginning



1. Attach Part E to Part C with Hardware e by rotating Part E clockwise, stopping when the assembly is tight

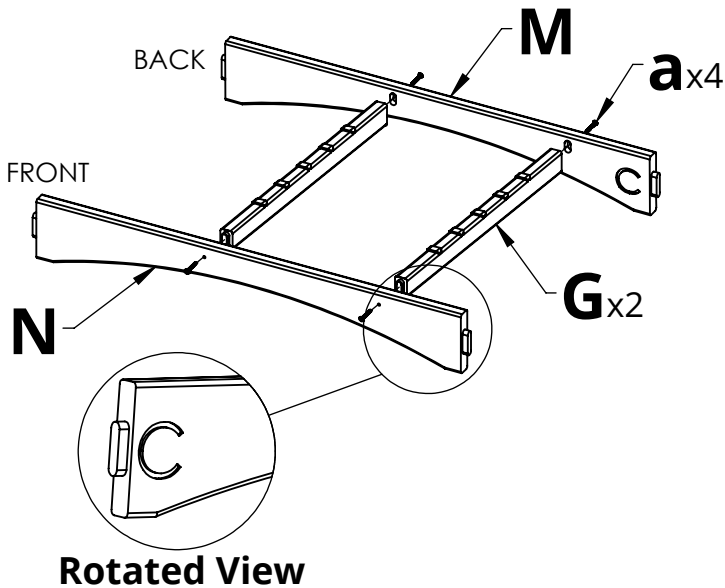
2. Repeat Step 1 with Parts F & D



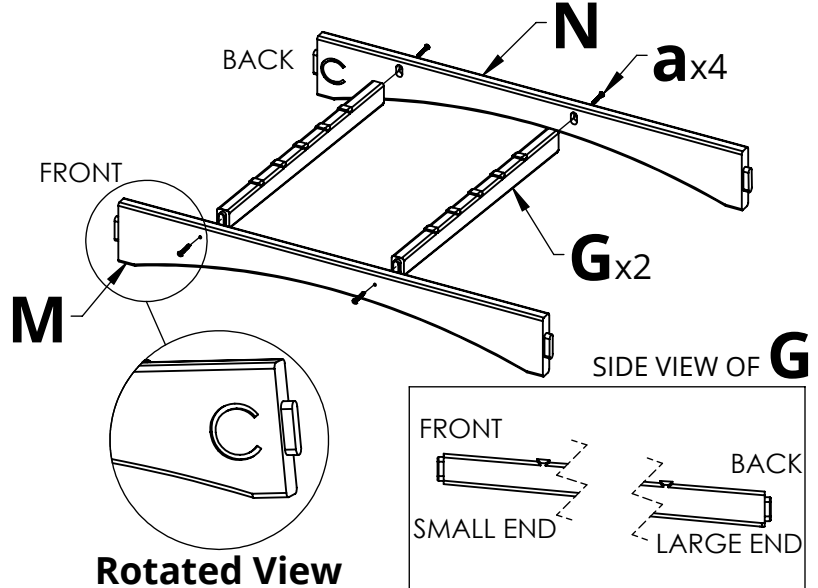
3. Connect Part A to the assembly of E & C using the hardware shown

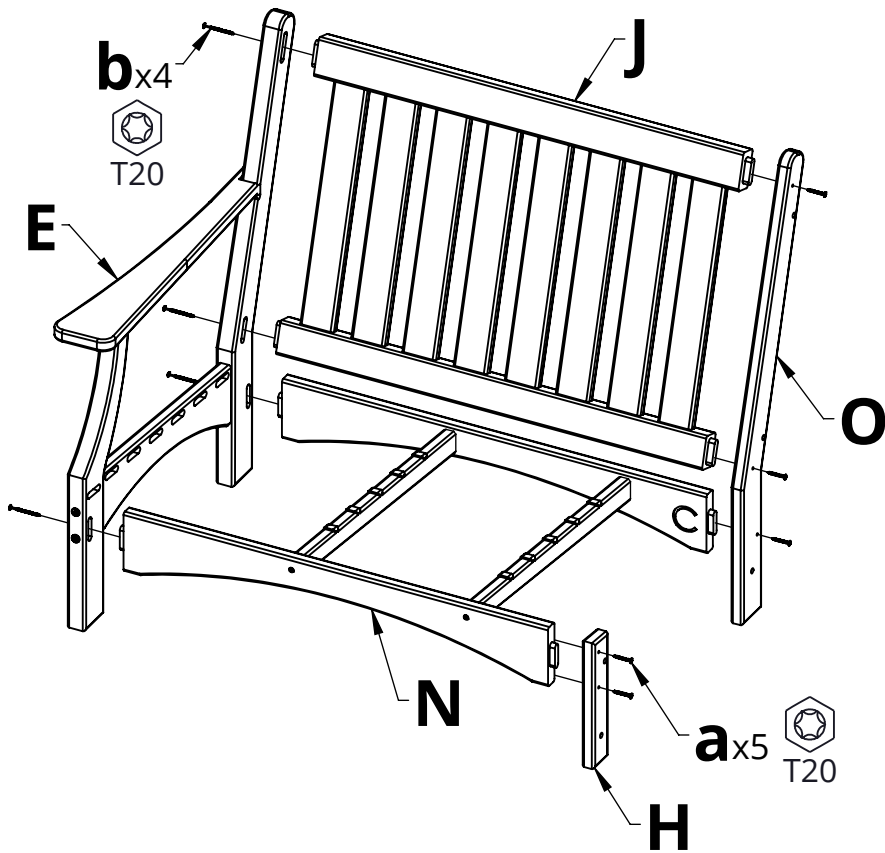
4. Repeat Step 3 with Part B & the assembly of F & D

5. Attach Part N to Part M with Parts G as shown



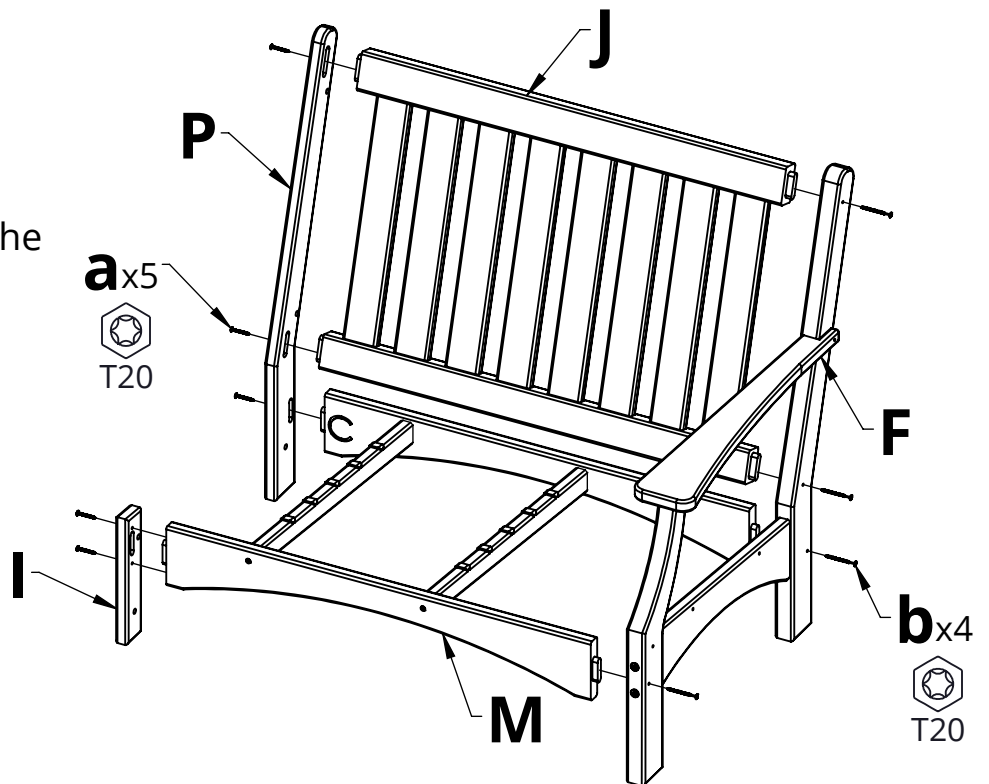
6. Repeat Step 5 with Parts N & M reversed

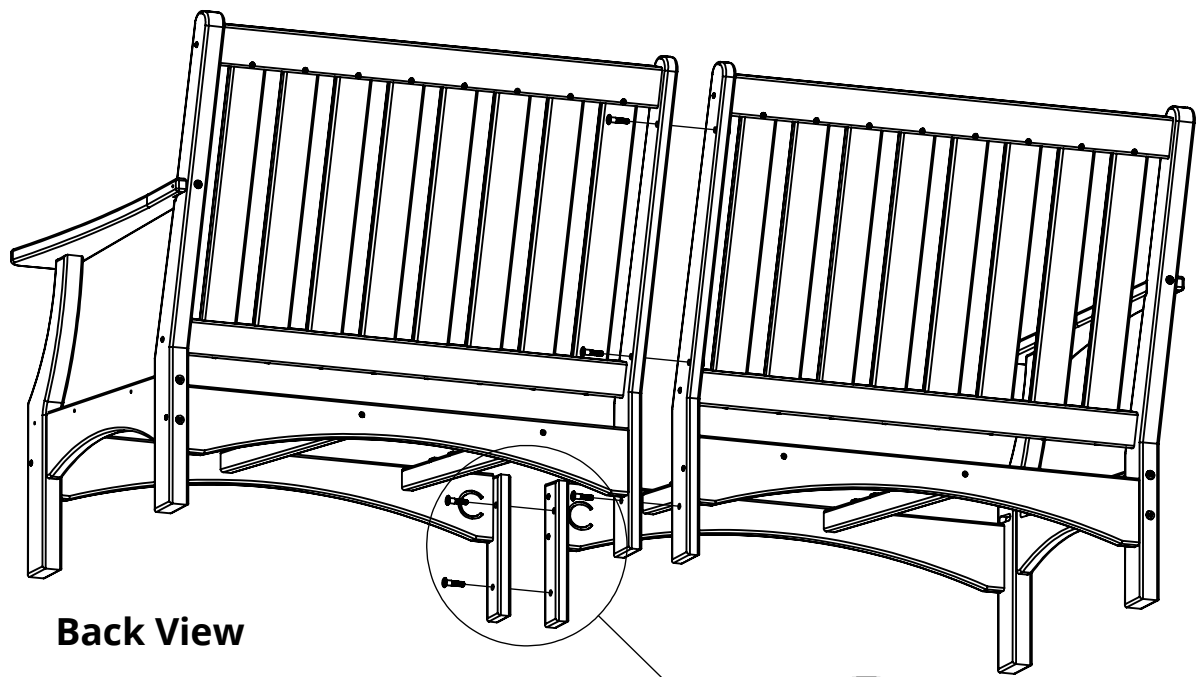




7. Connect Parts J, O, & H to the previous assemblies using Hardware a on the right side & Hardware b on the left side

8. Connect Parts J, P, & I to the previous assemblies using Hardware a on the left side & Hardware b on the right side

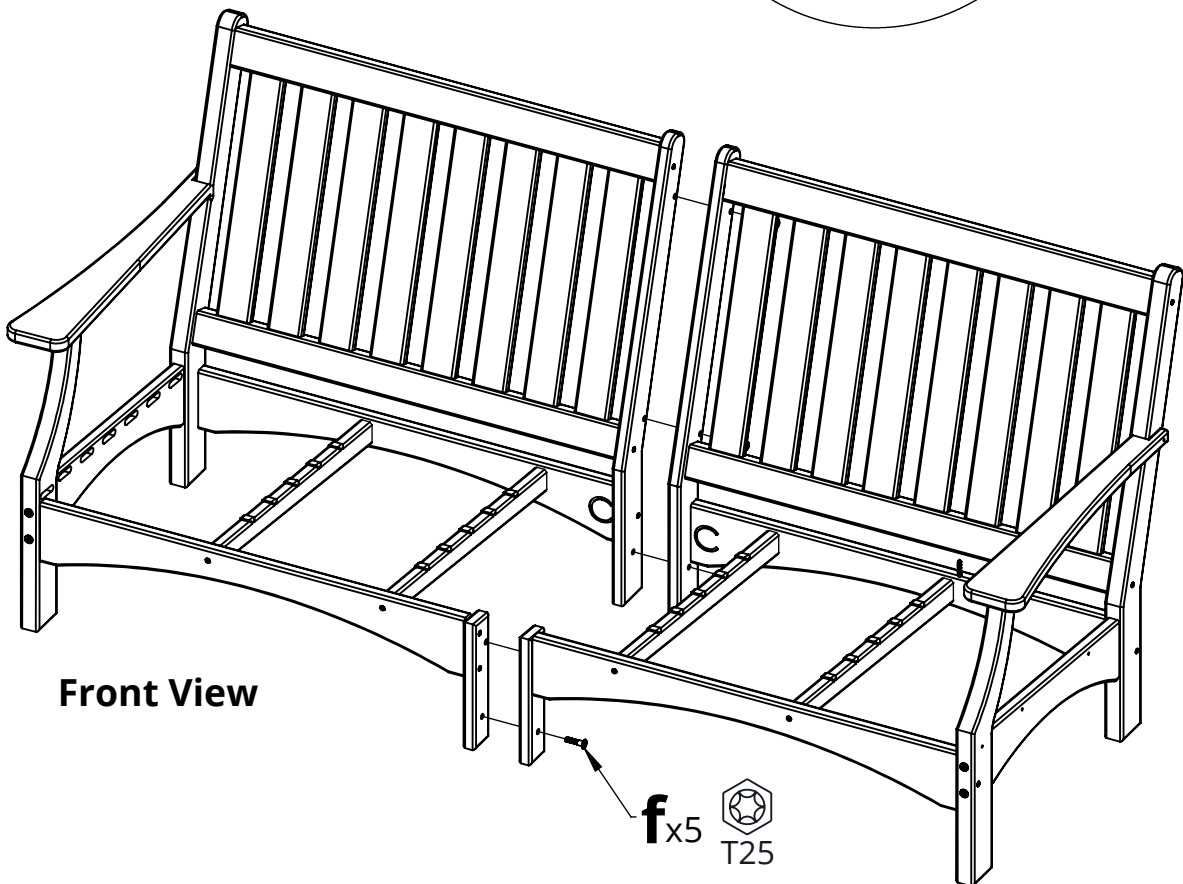
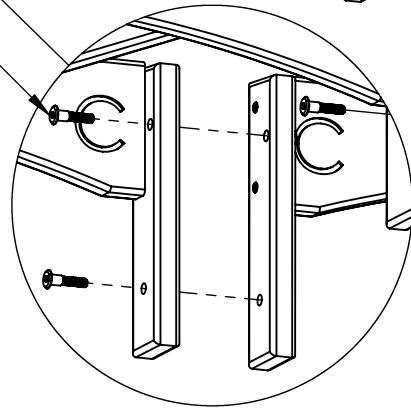




Back View

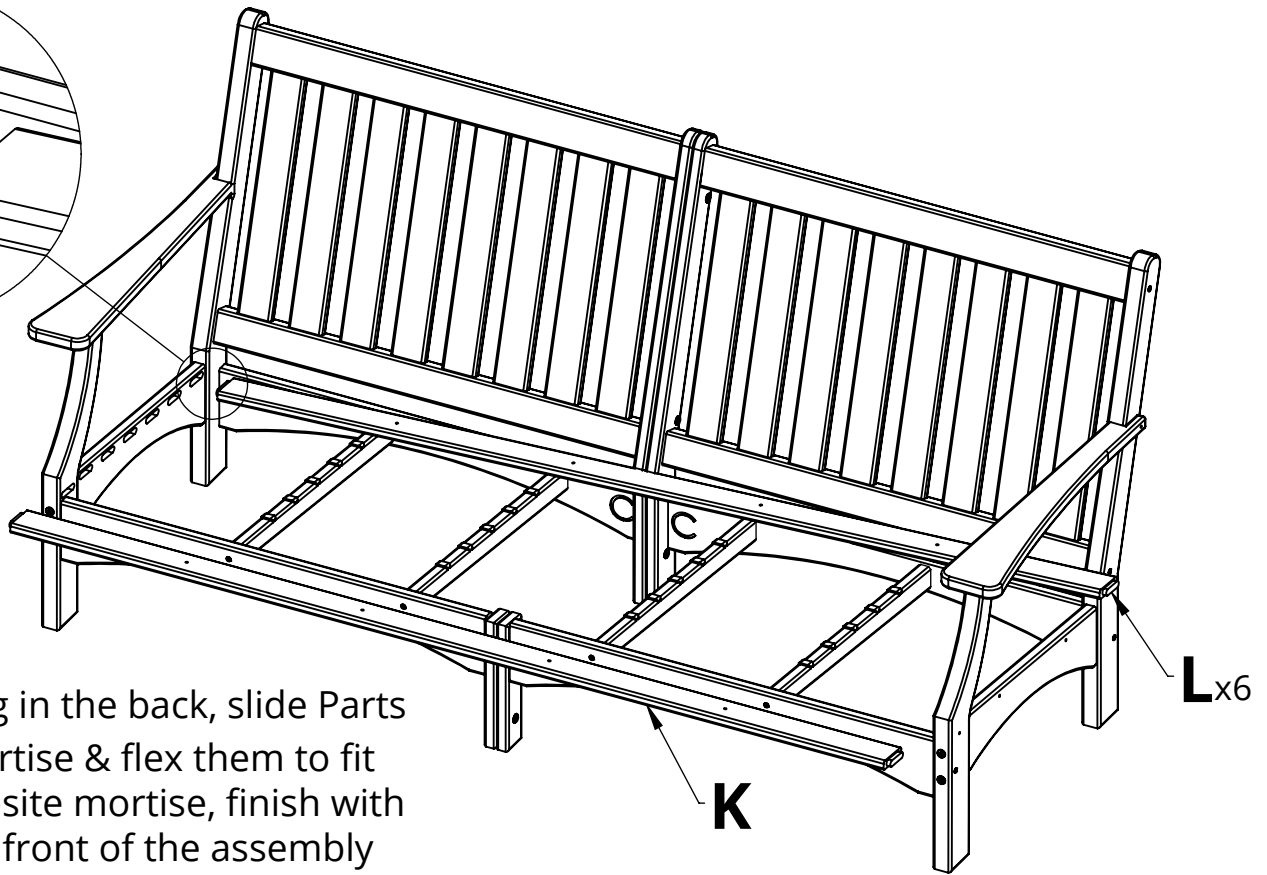
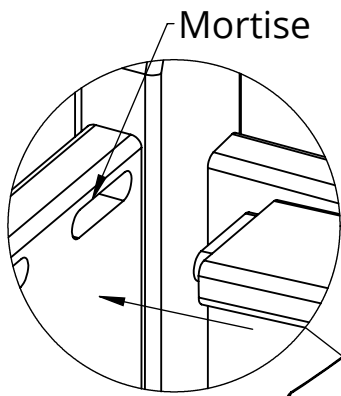
9. Attach the left and right side assembly using Hardware f

f_{x5}
T25



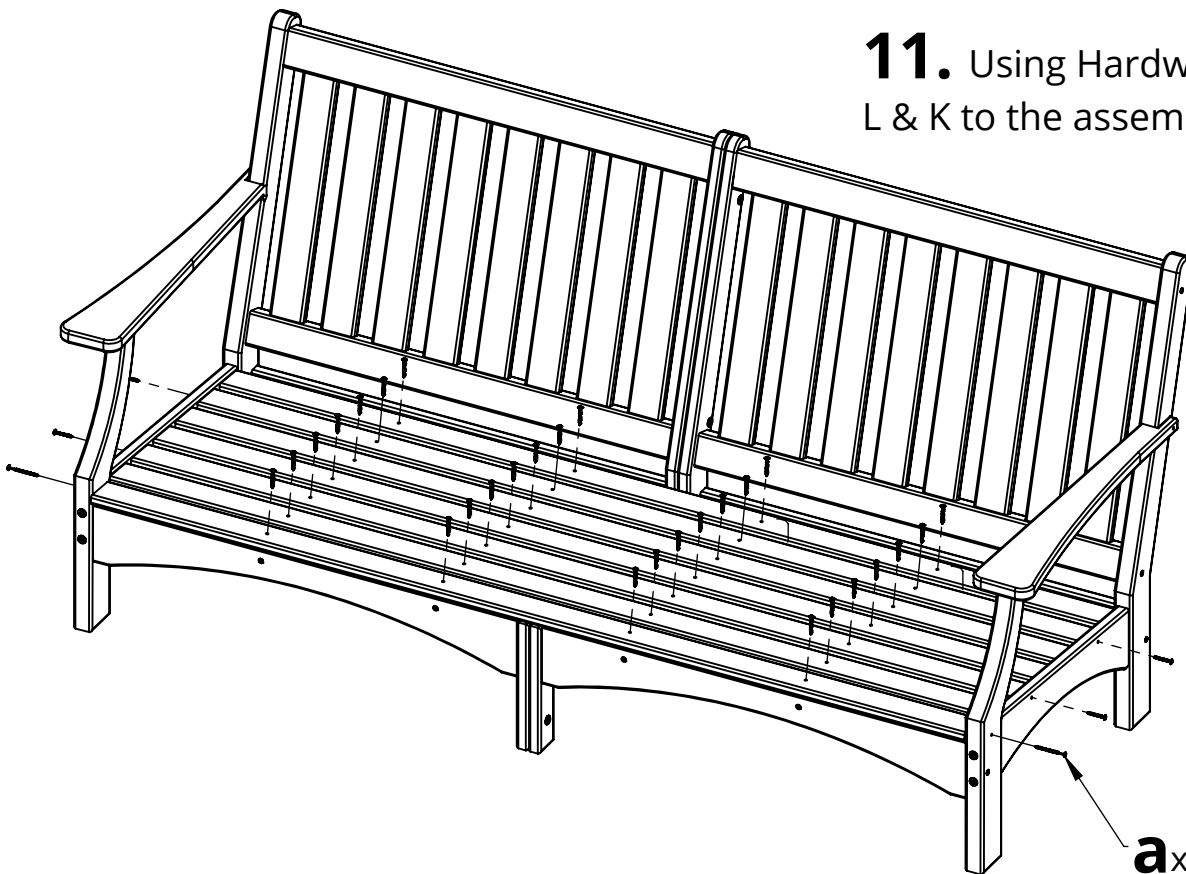
Front View

f_{x5}
T25

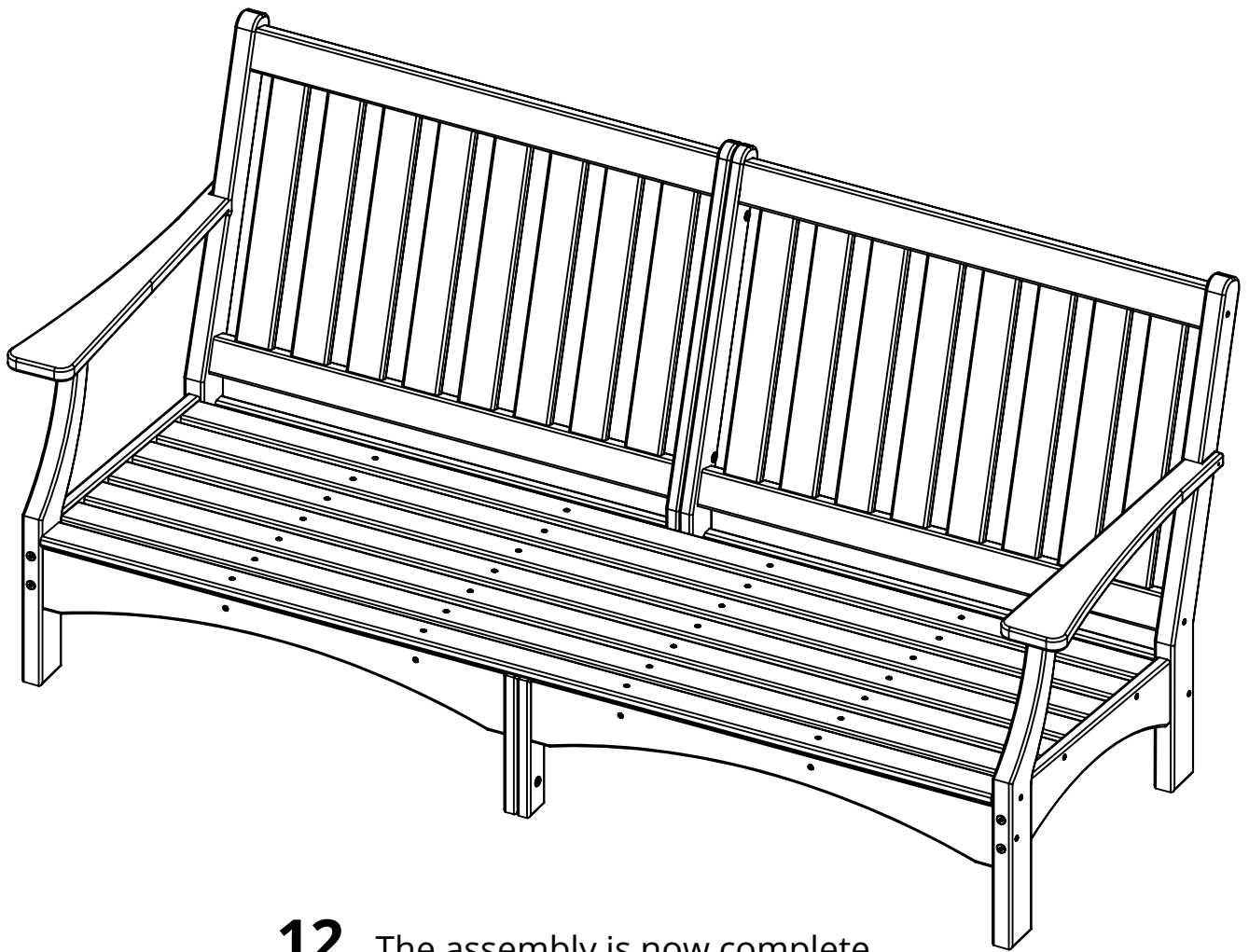


10. Starting in the back, slide Parts L into the mortise & flex them to fit into the opposite mortise, finish with Part K on the front of the assembly

11. Using Hardware a, attach Parts L & K to the assembly



ax34  T20



12. The assembly is now complete