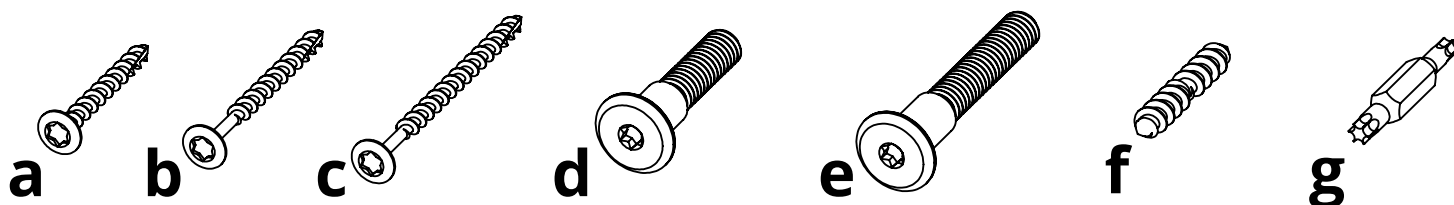


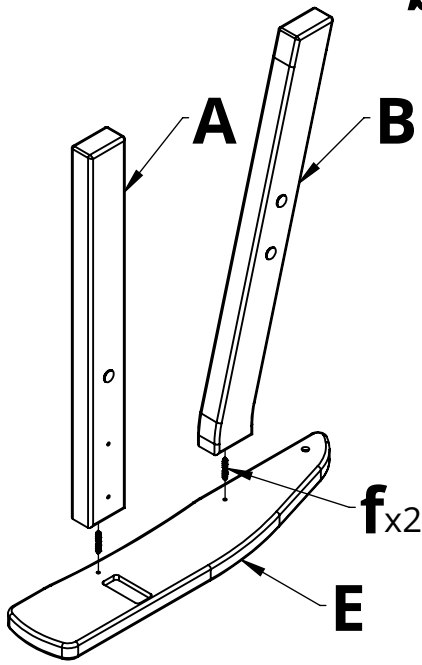
PARTS			
PART	DESCRIPTION	PART NO.	QTY
A	FRONT LEG ASSEMBLY	SA-00091	2
B	LEFT BACK LEG ASSEMBLY	SA-00092	1
C	RIGHT BACK LEG ASSEMBLY	SA-00093	1
D	UNDER ARM SUPPORT	PRT-00146	2
E	LEFT ARM ASSEMBLY	SA-00087	1
F	RIGHT ARM ASSEMBLY	SA-00088	1
G	SEAT ASSEMBLY	SA-00094	1
H	LEFT BACK ASSEMBLY	SA-00095	1
I	CENTER BACK ASSEMBLY	SA-00097	1
J	RIGHT BACK ASSEMBLY	SA-00096	1
K	SEAT SUPPORT	PRT-00184	1



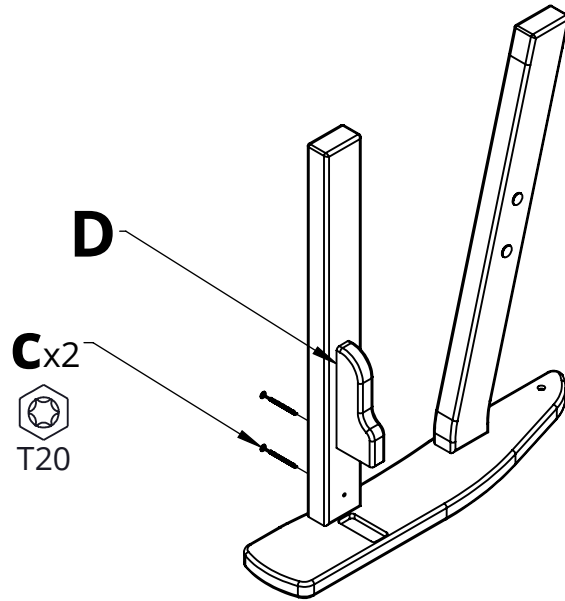
HARDWARE			
PART	DESCRIPTION	PART NO.	QTY
a	#8 X 1-1/2" TORX SCREW	H-0000-S815	3
b ₁	#8 X 2" TORX SCREW UNPAINTED	H-0000-S82	5
b ₂	#8 X 2" TORX SCREW FRAME COLOR	H-0000-S82	5
c	#8 X 2-1/2" TORX SCREW	H-0000-S825	4
d	5/16" X 1-1/2" CHAIR BOLT	H-0000-CB51615	6
e	5/16" X 2-1/8" CHAIR BOLT	H-0000-CB516218	6
f	DOUBLE SCREW	H-0000-DS	4
g	T20 & T25 TORX BIT	H-0000-CTD	1

Suggested Tools: Drill, Plastic Mallet

Please read entire instructions before beginning



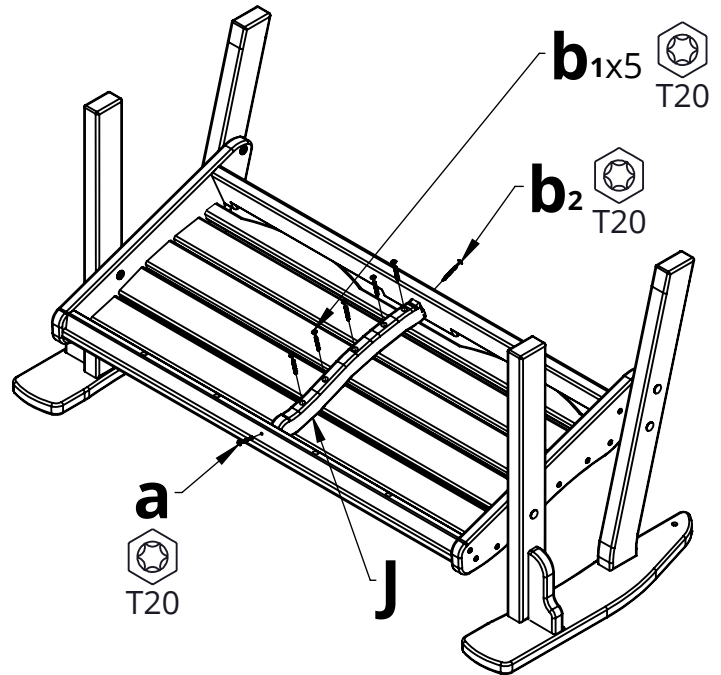
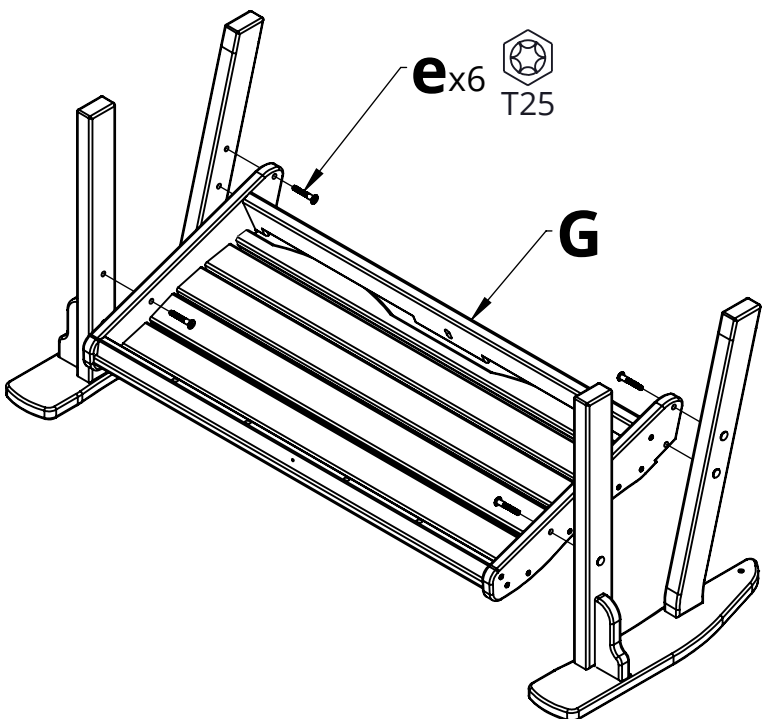
1. Attach Parts A & B to Part E by inserting Hardware f into the pre-drilled holes and rotating clockwise, stopping when the assembly is tight



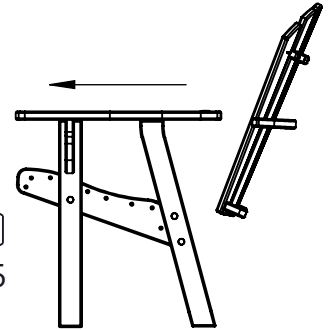
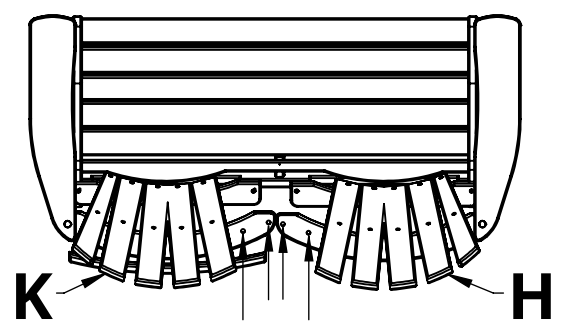
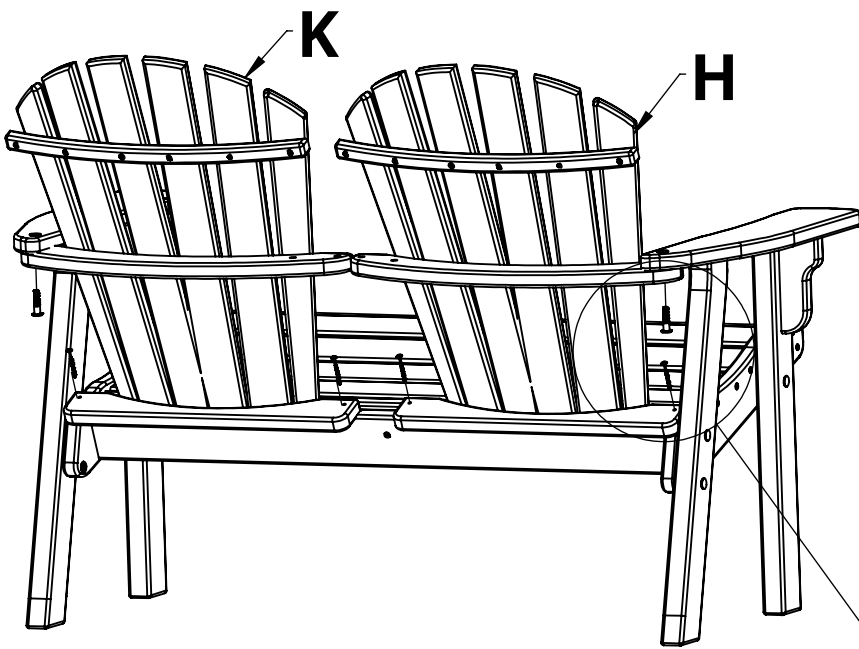
2. Place Part D into the pre-cut slot & attach it with Hardware c

3. Repeat Steps 1 & 2 with Parts A, C, D, F

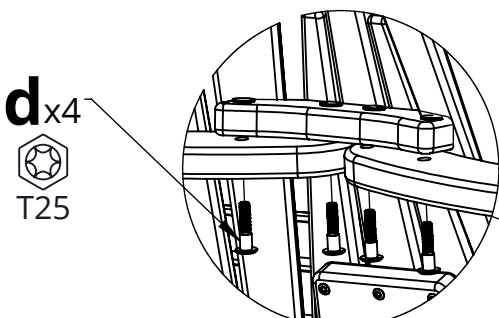
4. Attach Part G to the previous assemblies using Hardware e, this step is made easier if assembly is upside down



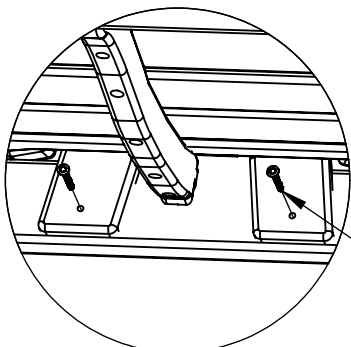
5. Place Part J into Part G & attach it with the hardware shown



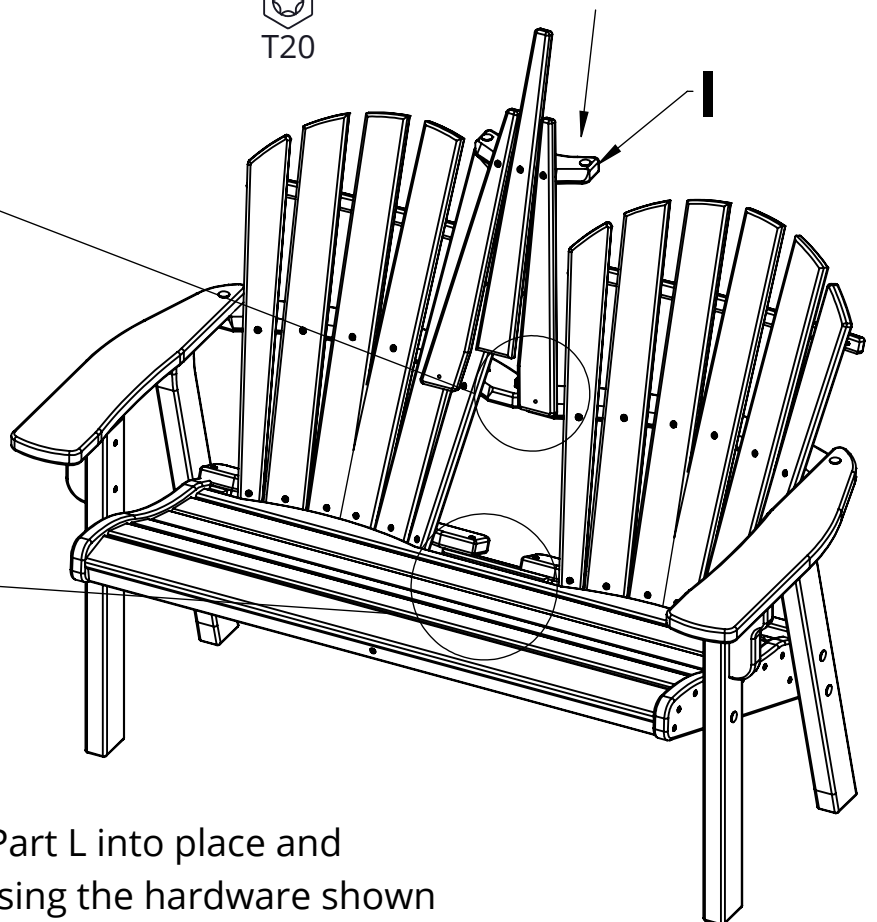
6. Slide Parts K & H into place and attach it using the hardware shown



Back View



Under Seat View



7. Slide Part L into place and attach it using the hardware shown